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# FIG.1

## BACKGROUND ART

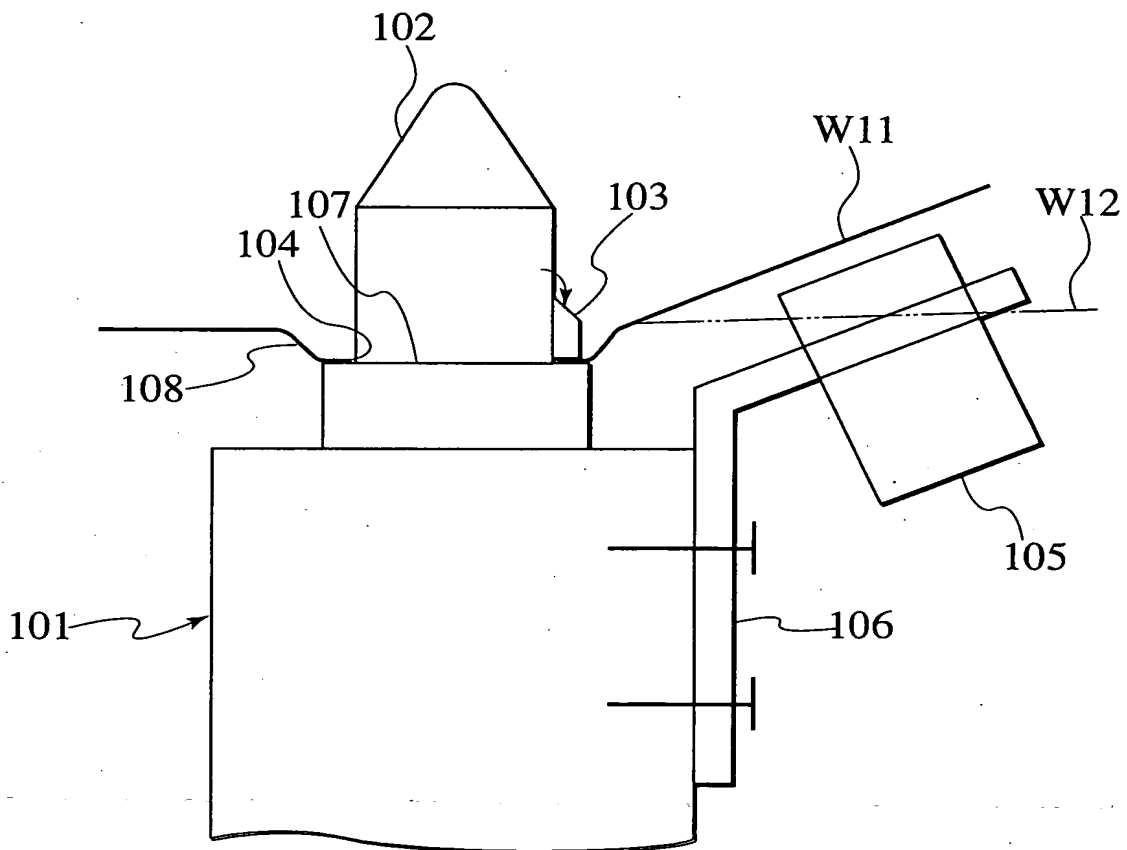


FIG.2

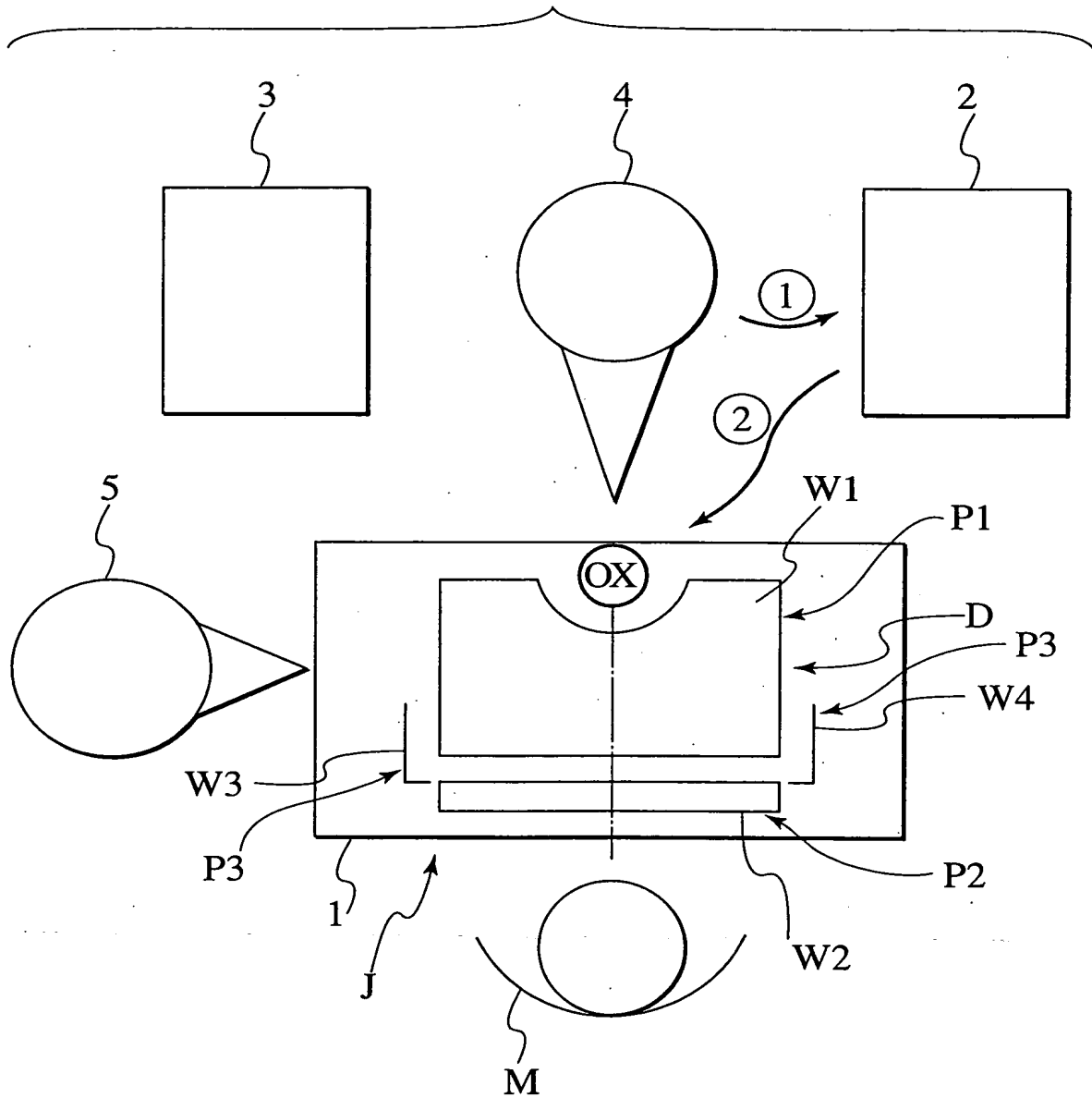
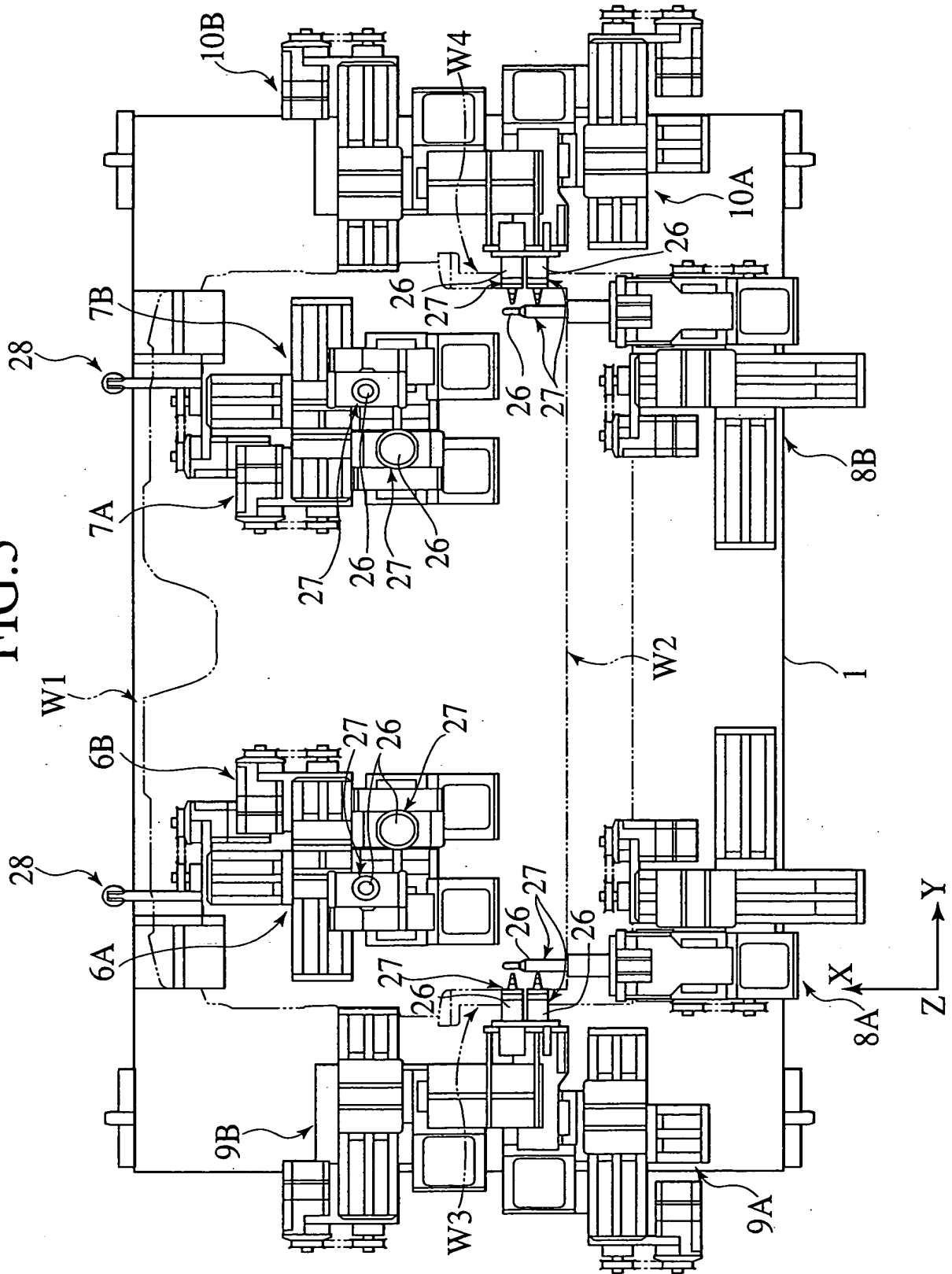


FIG.3



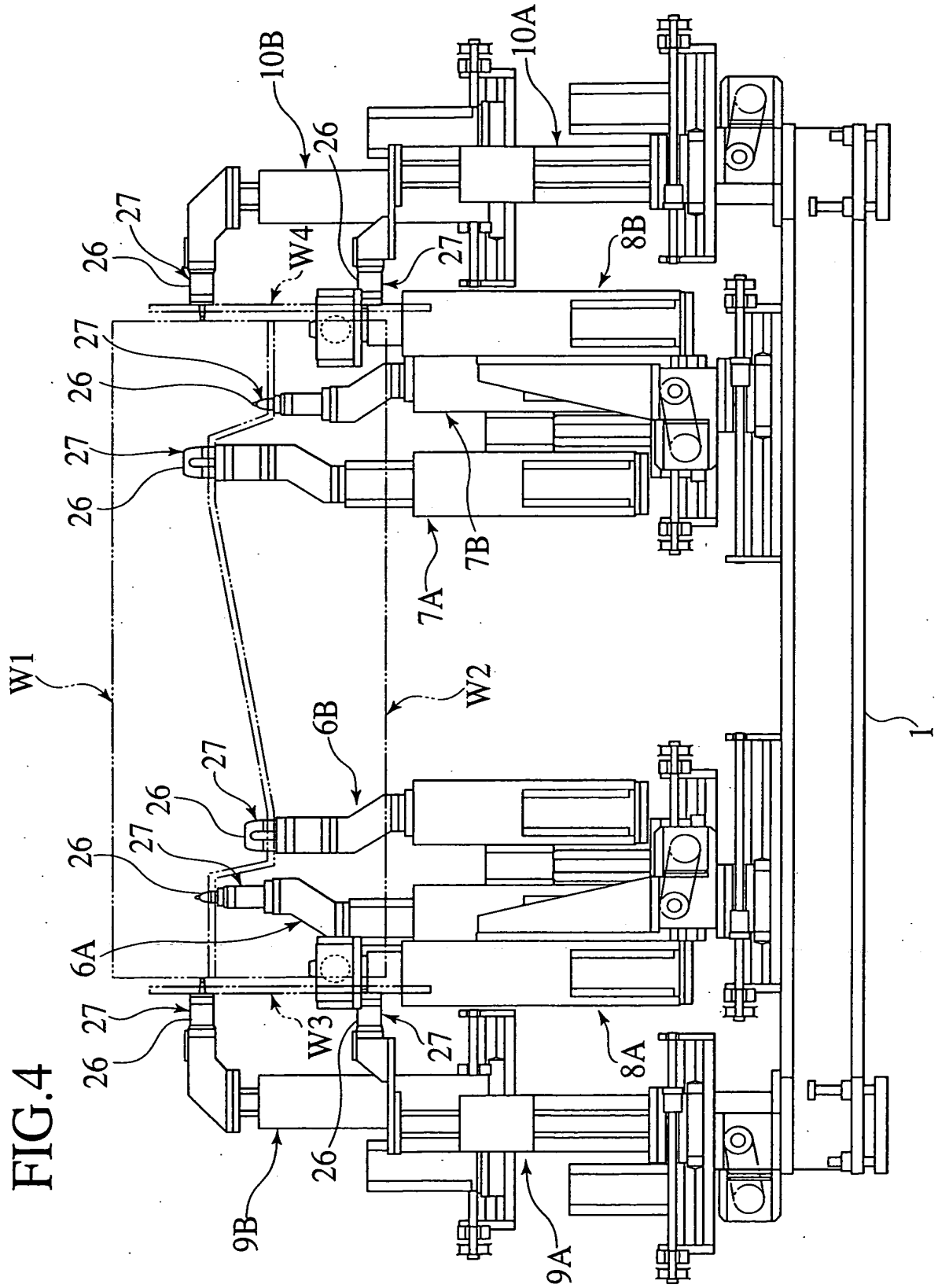


FIG. 4

FIG. 4 is a cross-sectional view of the vehicle body assembly machine.

FIG.5

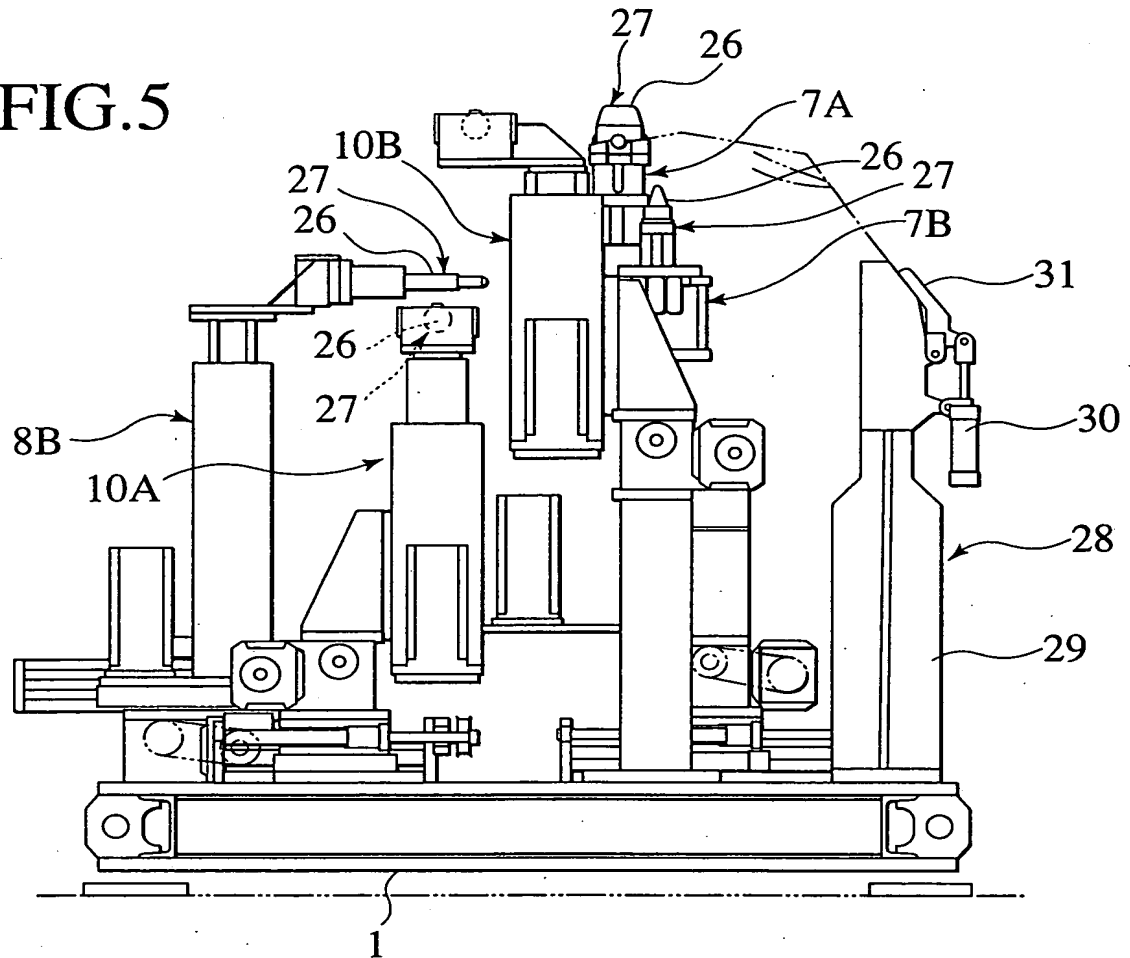


FIG.6

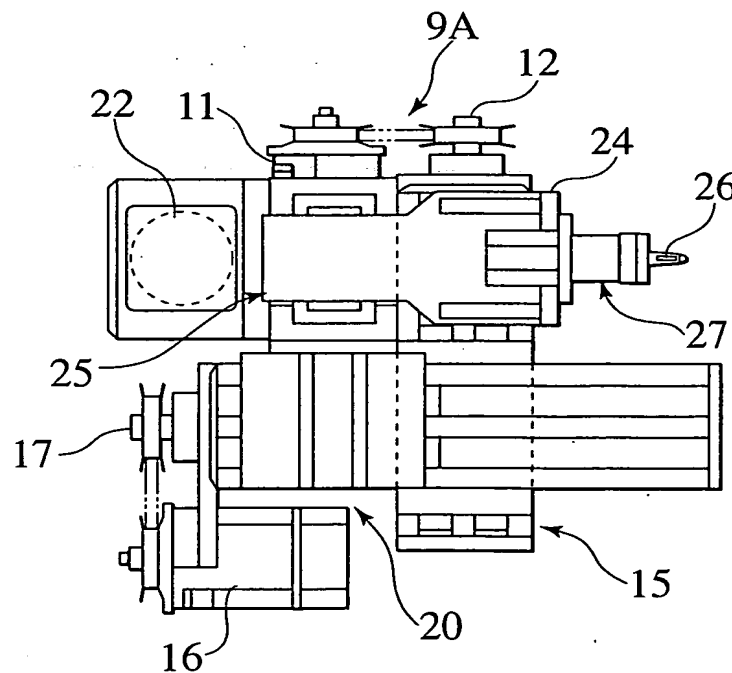


FIG.7

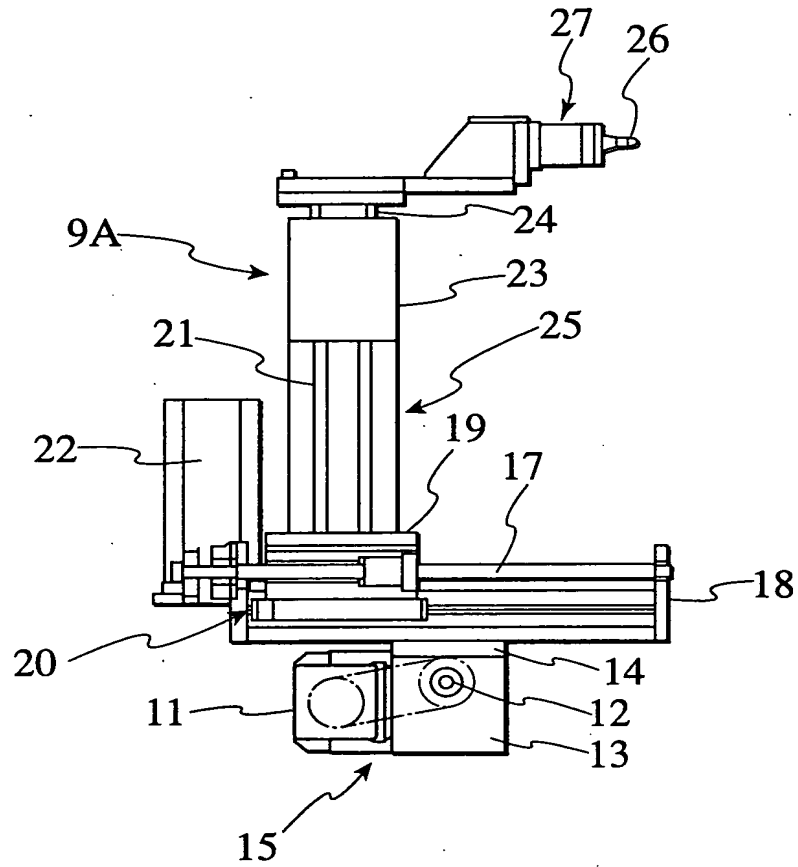
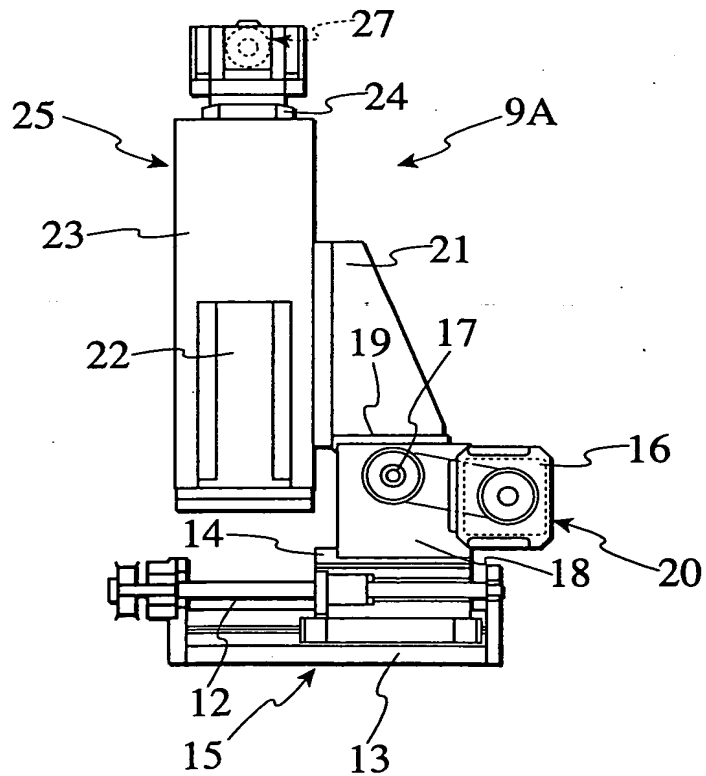


FIG.8



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FIG.9

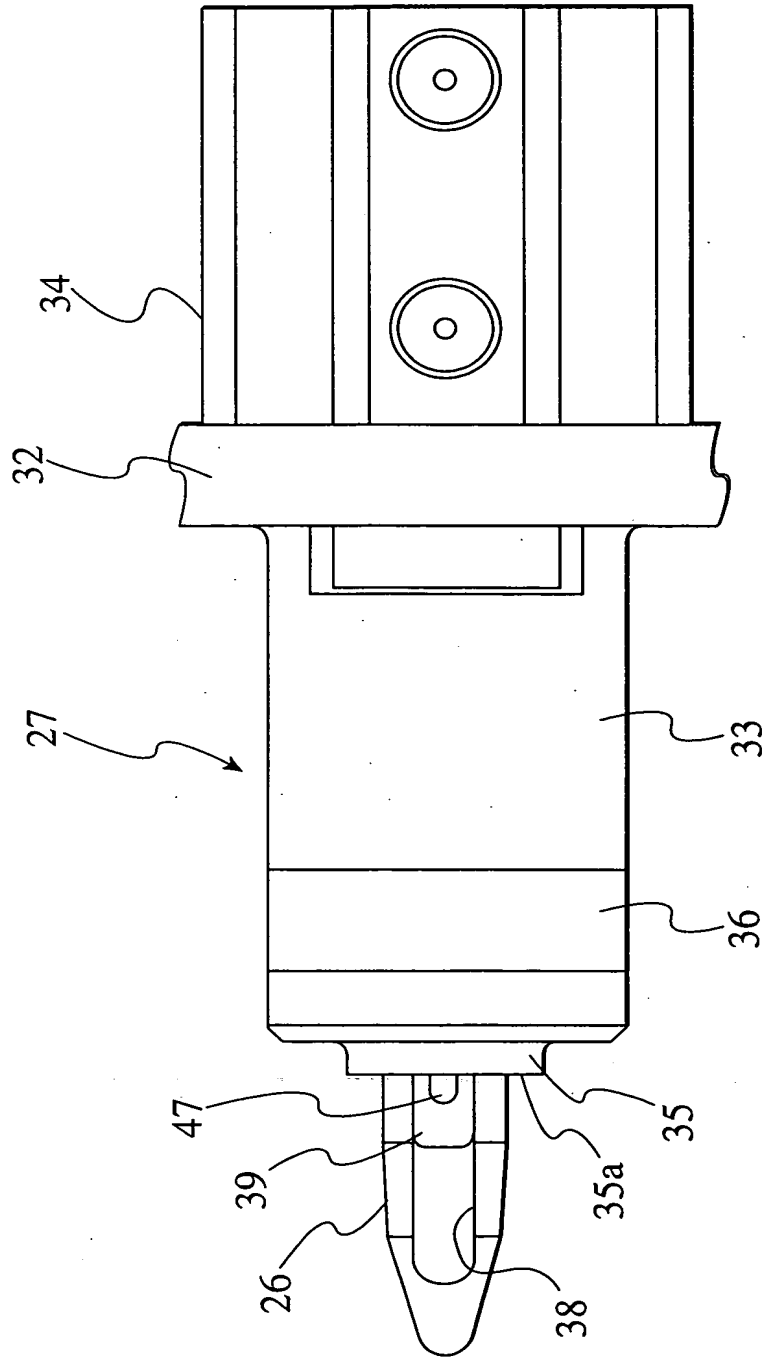
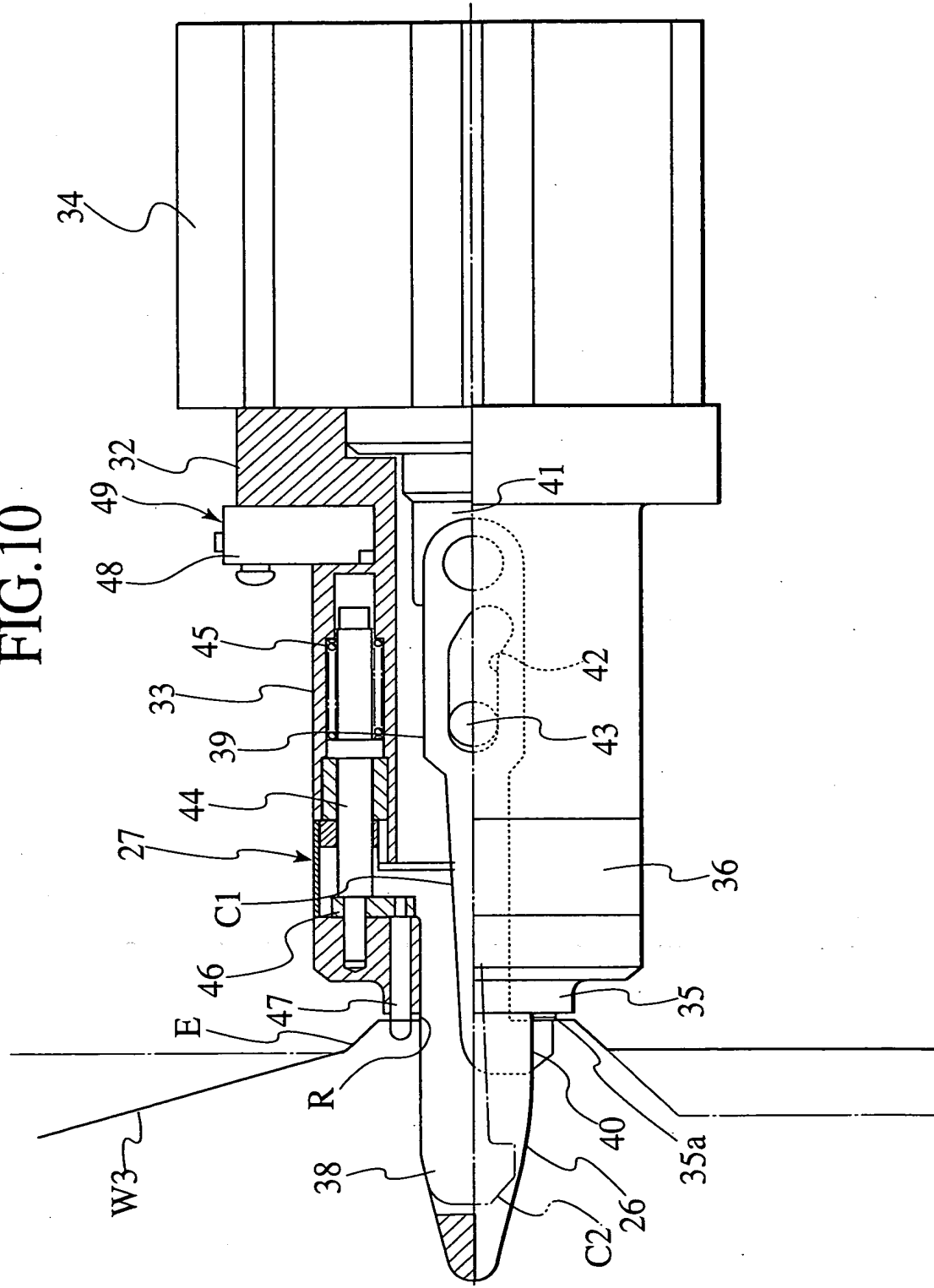


FIG. 10





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FIG.11

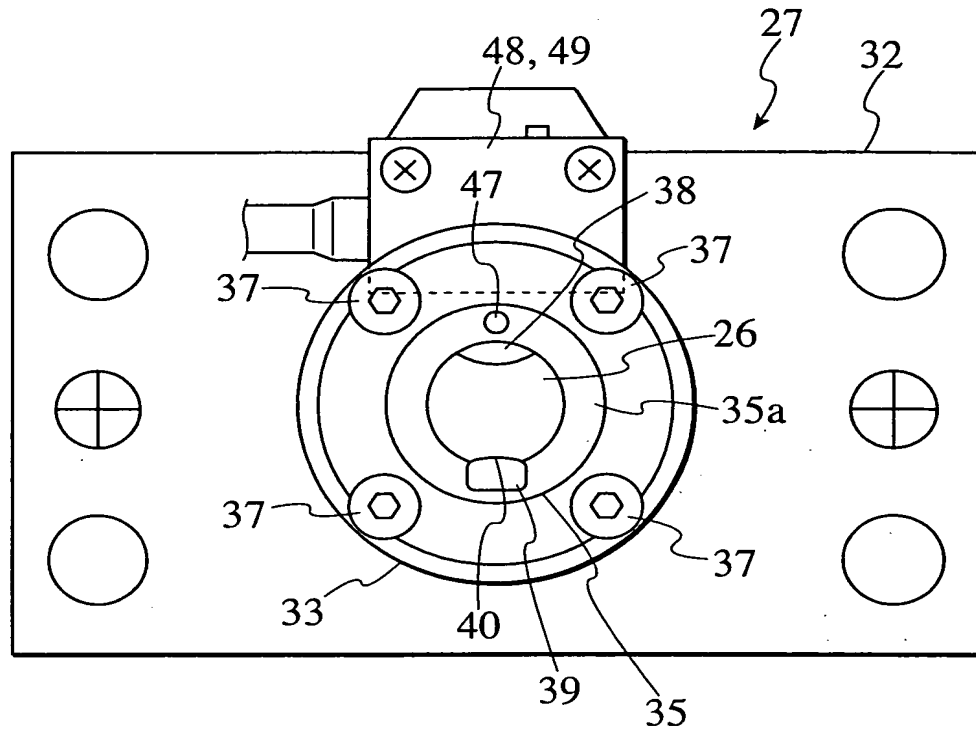


FIG.12

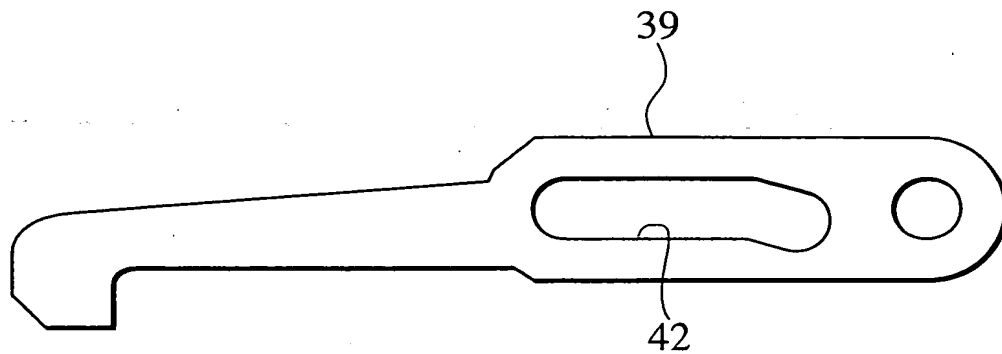


FIG.13A

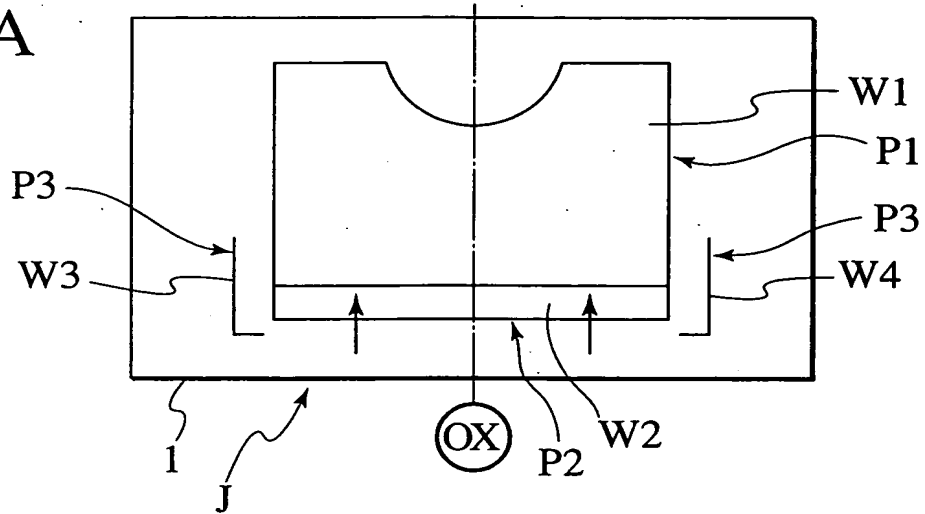


FIG.13B

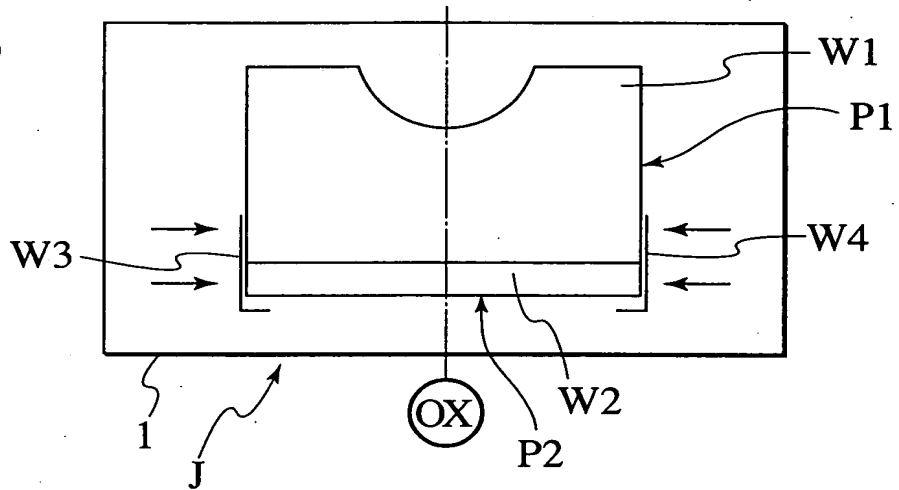


FIG.13C

